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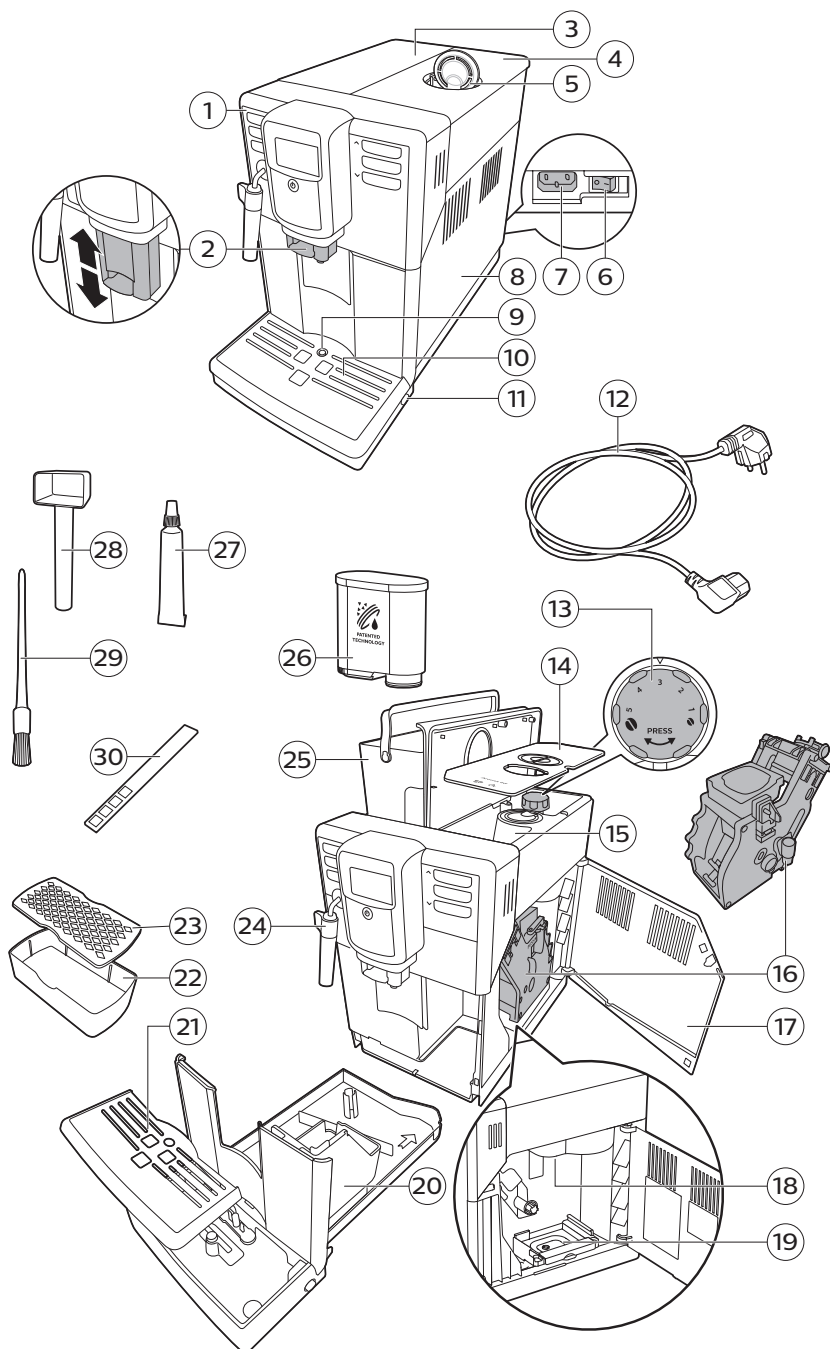
Super automatic
espresso machine

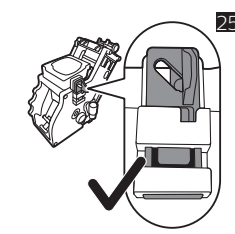
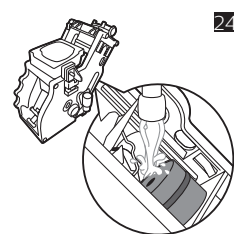
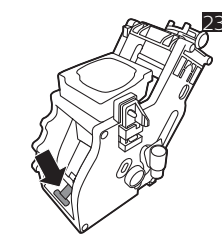
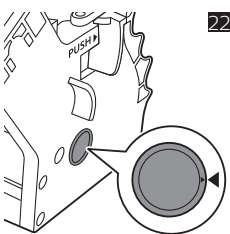
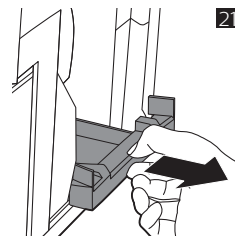
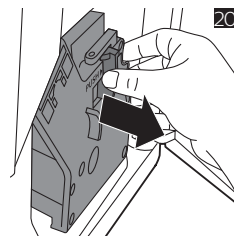
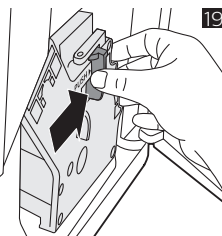
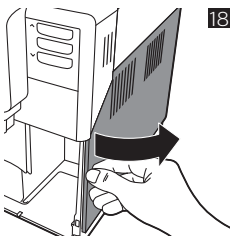
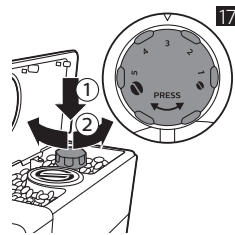
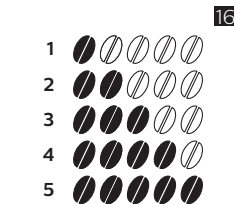
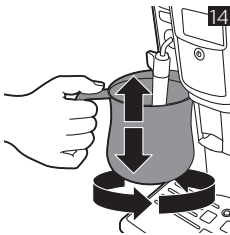
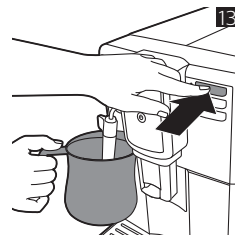
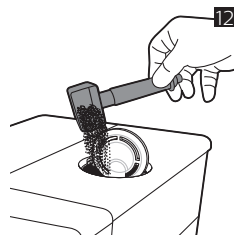
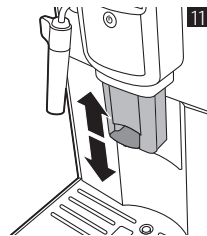
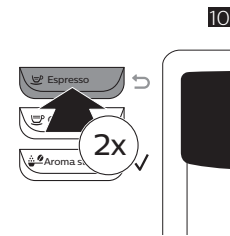
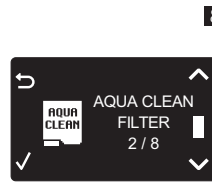
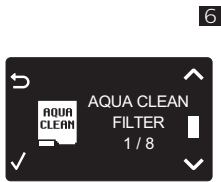
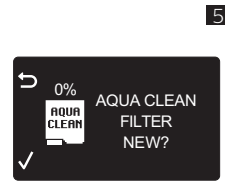
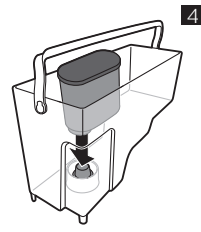
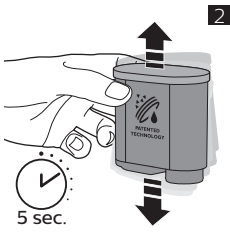
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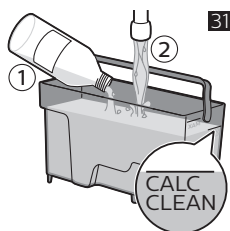
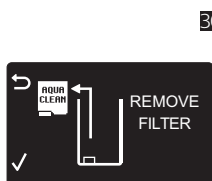
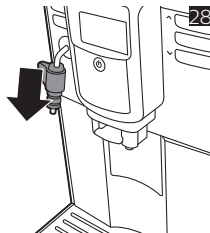
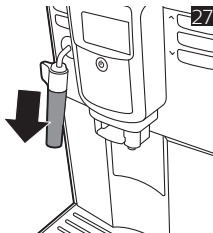
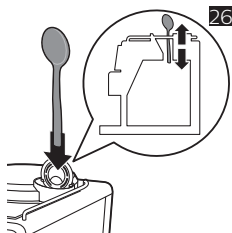
EP5310

EN USER MANUAL
简体中文 用户手册









English 8

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IMPORTANT SAFEGUARDS

When using electrical appliances, basic safety precautions should always be followed, including the following:

- 1 Read all instructions.
- 2 Do not touch hot surfaces. Use handles or knobs.
- 3 To protect against fire, electric shock and injury to persons do not immerse cord, plugs, or appliance in water or other liquid.
- 4 Close supervision is necessary when the appliance is used by or near children.
- 5 Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts, and before cleaning the appliance.
- 6 Do not operate any appliance with a damaged cord or plug or after the appliance malfunctions, or has been damaged in any manner. Return appliance to the nearest authorized service facility for examination, repair or adjustment.
- 7 The use of accessory attachments not recommended by the appliance manufacturer may result in fire, electric shock or injury to persons.
- 8 Do not use outdoors.
- 9 Do not let cord hang over edge of table or counter, or touch hot surfaces.
- 10 Do not place on or near a hot gas or electric burner, or in a heated oven.
- 11 Always attach plug to appliance first, then plug cord into wall outlet. To disconnect, turn any control to "off", then remove plug from wall outlet.

12 Do not use appliance for other than intended use.

13 Save these instructions.

This appliance is for household use only. Any servicing, other than cleaning and user maintenance, should be performed by an authorized service center. Do not immerse machine in water. To reduce the risk of fire or electric shock, do not disassemble the machine. There are no parts inside the machine serviceable by the user. Repair should be done by authorized service personnel only.

- 1** Check voltage to be sure that the voltage indicated on the nameplate corresponds with your voltage.
- 2** Never use warm or hot water to fill the water tank. Use cold water only.
- 3** Keep your hands and the cord away from hot parts of the appliance during operation.
- 4** Never clean with scrubbing powders or harsh cleaners. Simply use a soft cloth dampened with water.
- 5** For optimal taste of your coffee, use purified or bottled water. Periodic descaling is still recommended every 2-3 months.
- 6** Do not use caramelized or flavored coffee beans.

Instructions for the power supply cord

- A short power-supply cord (or detachable power-supply cord) is to be provided to reduce risks resulting from becoming entangled in or tripping over a longer cord.
- Longer detachable power-supply cords or extension cords are available and may be used if care is exercised in their use.
- If a long detachable power-supply cord or extension cord is used:
 - 1** the marked electrical rating of the detachable power-supply cord or extension cord should be at least as great as the electrical rating of the appliance.
 - 2** if the appliance is of the grounded type, the extension cord should be a grounding-type 3-wire cord, and
 - 3** the longer cord should be arranged so that it will not drape over the counter top or table top where it can be pulled on by children or tripped over.

Important safety information

This machine is equipped with safety features. Nevertheless, read and follow the safety instructions carefully and only use the machine as described in these instructions, to avoid accidental injury or damage due to improper use of the machine. Keep this safety booklet for future reference.

Warning

General

- Check if the voltage indicated on the machine corresponds to the local mains voltage before you connect the appliance.
- Connect the machine to an earthed wall socket.
- Do not let the power cord hang over the edge of a table or worktop and do not let it touch hot surfaces.
- To avoid the danger of electric shock, never immerse the machine, mains plug or power cord in water or any other liquid.
- Do not pour liquids on the power cord connector.
- To avoid the danger of burns, keep body parts away from hot water jets produced by the machine.
- Do not touch hot surfaces. Use handles and knobs.

10 English

- Switch off the machine with the main switch located on the back (if present) and remove the mains plug from the wall socket:
 - if a malfunction occurs.
 - if you are not going to use the appliance for a long time.
 - before you clean the machine.
- Pull at the plug, not at the power cord.
- Do not touch the mains plug with wet hands.
- Do not use the machine if the mains plug, the power cord or the machine itself is damaged
- Do not make any modifications to the machine or its power cord.
- Only have repairs carried out by a service center authorized by Philips to avoid a hazard
- The machine should not be used by children.
- This machine is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the machine by a person responsible for their safety.
- Cleaning and user maintenance shall not be made by children.
- Keep the machine and its cord out of the reach of children.
- Children should be supervised to ensure that they do not play with the machine.
- Never insert fingers or other objects into the coffee grinder.
- Be careful when you dispense hot water. Dispensing may be preceded by small jets of hot water. Wait until the end of the dispensing cycle before you remove the hot water dispensing spout.

Caution

General

- This machine is intended for normal household use only. It is not intended for use in environments such as staff kitchens of shops, offices, farms or other work environments.
- Always put the machine on a flat and stable surface. Keep it in upright position, also during transport
- Do not place the machine on a hotplate or directly next to a hot oven, heater or similar source of heat.
- Only put roasted coffee beans in the bean hopper. Putting ground coffee, instant coffee, raw coffee beans or any other substance in the coffee bean hopper may cause damage to the machine.
- Let the machine cool down before you insert or remove any parts. The heating surfaces may retain residual heat after use.
- Never fill the water tank with warm, hot or sparkling water, as this may cause damage to the water tank and the machine.
- Never use scouring pads, abrasive cleaning agents or aggressive liquids such as petrol or acetone to clean the machine. Simply use a soft cloth dampened with water.
- Descale your machine regularly. The machine indicates when descaling is needed. Not doing this will make your machine stop working properly. In this case, repair is not covered by your warranty.
- Do not keep the machine at temperatures below 0°C/32°F. Water left in the heating system may freeze and cause damage.
- Do not leave water in the water tank when you are not going to use the machine for a long period of time. The water can become contaminated. Use fresh water every time you use the machine.
- Never use any accessories or parts from other manufacturers or that Philips does not specifically recommend. If you use such accessories or parts, your guarantee becomes invalid.

- Regular cleaning and maintenance prolongs the lifetime of your machine and ensures optimum quality and taste of your coffee.
- The machine is exposed continuously to moisture, coffee and scale. Therefore it is very important to regularly clean and maintain the machine as described in the user manual and shown on the website. If you do not perform these cleaning and maintenance procedures, your machine eventually may stop working. In this case repair is not covered by warranty.
- Do not clean the brew group in the dishwasher and do not use washing-up liquid or a cleaning agent to clean it. This may cause the brew group to malfunction and may have a negative effect on the coffee taste.
- Do not dry the brew group with a cloth to prevent fibers from collecting inside the brew group.
- Never drink the solution dispensed during the descaling process.
- Only put preground coffee into the preground coffee compartment. Other substances and objects may cause severe damage to the machine. In this case, repair is not covered by your warranty.
- The machine shall not be placed in a cabinet when in use.

Machines with classic milk frother

Warning

- To avoid the danger of burns, be aware that dispensing may be preceded by small jets of hot water.
- Never touch the classic milk frother with bare hands, as it may become very hot. Use the appropriate protective handle only.

Caution

- After frothing milk, quickly clean the classic milk frother by dispensing a small quantity of hot water into a container. Then remove the external part of the classic milk frother and wash it with lukewarm water.

Electromagnetic fields (EMF)

This machine complies with all applicable standards and regulations regarding exposure to electromagnetic fields.

Machine overview (Fig. 1)

1	Control panel	16	Brew group
2	Adjustable coffee dispensing spout	17	Inside of service door with contact information
3	Lid of water tank	18	Coffee exit duct
4	Lid of bean hopper	19	Coffee residues drawer
5	Lid of pre-ground coffee compartment	20	Coffee grounds container
6	Main switch	21	Drip tray cover
7	Socket for cord	22	Espresso stand tray
8	Service door	23	Espresso stand cover
9	'Drip tray full' indicator	24	Classic milk frother

12 English

10	Drip tray	25	Water tank
11	Drip tray release button	26	AquaClean filter
12	Cord	27	Grease tube
13	Grind setting knob	28	Measuring scoop
14	Cover of bean hopper	29	Cleaning brush
15	Bean hopper	30	Water hardness test strip

Introduction

Congratulations on your purchase of a Philips full-automatic coffee machine! To fully benefit from the support that Philips offers, please register your product at **www.philips.com/coffee-care**.

Read the instruction carefully before you use the machine for the first time and save it for future reference.

To help you get the best out of your coffee machine, Philips offers full support in 3 different ways:

- 1 The separate quick start guide for first installation and first use.
- 2 This user manual for more detailed information.
- 3 Online support and movies: scan the QR code on the front page or visit **www.philips.com/coffee-care**

Note: This machine has been tested with coffee. Although it has been carefully cleaned, there may be some coffee residues left. We guarantee, however, that the machine is absolutely new.

First installation

To prepare your coffee machine for use, you need to perform a few simple steps such as filling the water circuit and activating the AquaClean filter. These steps are shown in the separate quick start guide.

For the best-tasting coffee, you need to brew 5 coffees initially to allow the machine to complete its self-adjustment.

The machine has been set up to get the best taste out of your coffee beans. Therefore we advise you not to adjust the grinder settings until you have brewed 100-150 cups (approx. 1 month of usage).

Thoroughly clean LatteGo before first use.

The machine is provided with the espresso stand, with the double function of cup support and extra drip tray to collect rinsing water.

AquaClean filter

The AquaClean filter is designed to reduce limescale deposits in your coffee machine and provide filtered water to preserve the aroma and flavor of each cup of coffee. If you use a series of 8 AquaClean filters as indicated by the machine and in this user manual, you don't have to descale your machine for up to 5000 cups. With each filter you can enjoy up to 625 cups, depending on the selected coffee varieties and the rinsing and cleaning frequencies.

Preparing the AquaClean filter for activation

Before you place the AquaClean filter in the water tank, you need to prepare it for use:

- 1 Shake the filter for about 5 seconds (Fig. 2).
- 2 Immerse the filter upside down in a jug with cold water for at least 30 seconds and wait until no more air bubbles come out (Fig. 3).
- 3 Push the filter onto the filter connection to the lowest possible point (Fig. 4).

Activating the AquaClean filter

You need to activate every new AquaClean filter that you use. By activating the AquaClean filter, the machine monitors the capacity of the AquaClean filter and the number of filters used. There are 3 ways to activate the AquaClean filter.

1. Activating the AquaClean filter during first installation

After switching on for the first time, the machine guides you through the first installation steps such as filling the water tank, filling the water circuit and activating the AquaClean filter. Simply follow the instructions on the screen.

2. Activating the AquaClean filter when prompted

Note: Replace the AquaClean filter as soon as the capacity has dropped to 0% and the filter icon flashes quickly. Replace the AquaClean filter at least every 3 months, even if the machine has not yet indicated that replacement is required.

Tip: We advise you to buy a new filter when the capacity has dropped to 10% and the filter icon starts flashing slowly. This ensures that you can replace the filter when the capacity has dropped to 0%.

- 1 Press the MENU button, scroll to AQUACLEAN FILTER and press the OK button to confirm.
 - The display asks if you want to activate a new filter (Fig. 5).
- 2 Press the OK button to confirm.
 - The display automatically updates the number of filters used (Fig. 6).

Note: If you want to replace the AquaClean filter after 8 filters have been used, you first need to descale the machine. Follow the instructions on the display.

3. Activating the AquaClean filter at any other time

You can start using the AquaClean filter at any time by following the instructions below.

- 1 Press the MENU button, select MENU and press the OK button to confirm. Scroll to AQUACLEAN FILTER. Press the OK button (✓) to confirm.
 - The display shows the numbers of AquaClean filters that have been installed previously from 0 to 8 filters (Fig. 6).
- 2 Select ON on the display and press the OK button (✓) to confirm (Fig. 7).
 - The display automatically updates the number of filters used (Fig. 8).
 - Then the 'machine ready' screen appears with the AquaClean 100% icon to indicate that the filter has been installed (Fig. 9).
- 3 Dispense 2 cups of hot water (0.5 l) to complete the activation. Discard this water.

Note: In some situations the machine will tell you that you need to descale the machine before you can install and activate a new AquaClean filter. This is because your machine has to be completely limescale-free before you start to use the AquaClean filter. Follow the instructions on the screen.

Measuring water hardness

Use the water hardness test strip supplied to set the water hardness. Press the MENU button, select MENU and scroll to select WATER HARDNESS.

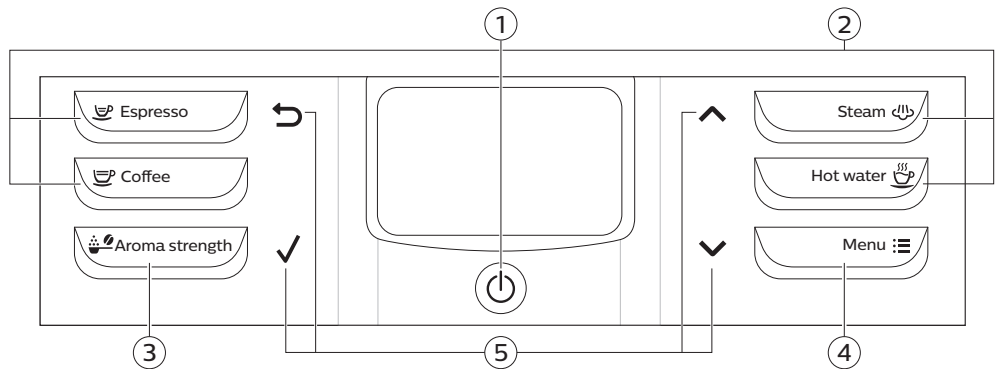
- 1 Immerse the water hardness test strip in tap water for 1 second. Then wait for 1 minute.
- 2 Check how many squares have turned red.
- 3 Select the appropriate water hardness setting and press the OK button to confirm.

Number of red squares:	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■	■ ■ ■ ■
Value to be set	1	2	3	4

Using the control panel

Below you find an overview and description of the control panel of the machine. Some of the buttons have a double function; if applicable the navigation icons appear on the display. Use the buttons next to this icon to select or confirm your choices.

Use the MENU button to select other drinks and to change settings such as the water hardness and coffee temperature.



- | | |
|----------------------------|--|
| 1. On/off button | 4. MENU button |
| 2. One-touch drink buttons | 5. Navigation icons (up, down, back, ok) |
| 3. AROMA STRENGTH button | |

Brewing drinks

You can select a drink by pressing one of the one-touch drink buttons or by selecting another drink in the menu.

- If you want to brew two cups, press the one-touch drink button of the selected drink twice (Fig. 10) or select a coffee drink via the MENU and press it twice. The machine automatically carries out two grinding cycles in sequence for the selected drink. You can only brew two coffee drinks at the same time.
- Slide the dispensing spout up or down to adjust its height to the size of the cup or glass you are using.
- When you select AMERICANO, the machine first dispenses coffee and then water.

Brewing coffee drinks

Brewing coffee with beans

- 1 Fill the water tank with tap water and fill the bean hopper with beans.
- 2 To brew a coffee, press one of the one-touch drink buttons. To select another type of coffee, press the MENU button, select DRINKS, scroll down to the desired drink and press the OK button.
- 3 To stop dispensing coffee, press the OK button.

Frothing milk (heading only)

Always use milk coming directly from the fridge for optimal results

Note: We advise you to rinse the water circuit before use. Press the STEAM button to dispense steam for a few seconds.

- 1 Fill 1/3 of a jug with cold milk.
- 2 Insert the classic milk frother into the milk. Press the STEAM button (Fig. 13).
- 3 Froth the milk by gently swirling the jug and moving it up and down (Fig. 14).
- 4 Press the OK button to stop frothing.

Brewing coffee with pre-ground coffee

- 1 Open the lid and pour one measuring scoop of pre-ground coffee into the pre-ground coffee compartment. Then close the lid (Fig. 12).
- 2 Place a cup under the coffee dispensing spout. For smaller cups you can use the espresso stand.
- 3 Press the AROMA STRENGTH button and select the pre-ground coffee brewing function. Press the ESPRESSO button.

Note: With pre-ground coffee you can only brew one coffee at a time.

Dispensing hot water

Hot water

- 1 Place a jug under the classic milk frother.
- 2 Press the HOT WATER button. The machine starts dispensing hot water.
- 3 To stop dispensing hot water, press the OK button.

Personalizing drinks

Adjusting coffee volume

You can adjust the volume of the coffee brewed according to your taste and to the size of the cups. We advise you to use glass cups or cups with a ceramic-coated rim.

- 1 To adjust the espresso volume, press and hold the ESPRESSO button until the display shows the MEMO icon (Fig. 15).
 - The machine enters the programming phase and starts to brew the selected drink.
- 2 Press the OK button when the cup contains the desired amount of espresso.
 - The tick on the display shows that the button is programmed: every time it is pressed, the machine brews the set espresso volume.

Note: To set the volume of coffee, follow the same procedure: press and hold the button of the beverage and press the OK button when the cup contains the desired amount. To adjust the volume of other drinks: select your drink, press and hold the OK button until the display shows the MEMO icon and then press the OK button again to save the desired volume.

Adjusting coffee strength

- To change the coffee strength, press the AROMA STRENGTH button.
- Each time you press the AROMA STRENGTH button, the machine selects a higher aroma strength setting. There are 5 strengths, 1 is very mild and 5 is very strong. After setting 5, setting 1 is selected again (Fig. 16).
- Note: You can also use the AROMA STRENGTH button to brew coffee with pre-ground coffee
- The display shows the chosen strength. After adjusting the coffee strength, the display shows the main menu again and saves the chosen aroma strength when you brew a coffee.

Adjusting grinder settings

You can adjust the grinder settings by using the grind setting knob inside the bean container. There are 5 different grind settings you can choose from. The lower the setting, the stronger the coffee.

Note: You can only adjust the grind settings when the machine is grinding coffee beans. You need to brew 2 to 3 drinks before you can taste the full difference.

Caution: Do not turn the grind setting knob more than one notch at a time to prevent damage to the grinder.

- 1 Place a cup under the coffee dispensing spout.
- 2 Open the lid of the bean hopper.
- 3 Press the ESPRESSO button.
- 4 When the grinder starts grinding, press down the grind setting knob and turn it to the left or right (Fig. 17).

Handling the brew group

Go to www.philips.com/coffee-care for detailed video instructions on how to remove, insert and clean the brew group.

Removing the brew group from the machine

- 1 Switch off the machine by pressing the main switch on the back of the machine.
- 2 Remove the drip tray with the coffee grounds container.
- 3 Open the service door (Fig. 18).
- 4 Press the PUSH button (Fig. 19) and pull at the grip of the brew group to remove it from the machine (Fig. 20).
- 5 Remove the coffee residues drawer (Fig. 21).

Reinserting the brew group

Before you slide the brew group back into the machine, make sure it is in the correct position.

- 1 Check if the arrow on the yellow cylinder on the side of the brew group is aligned with the black arrow and N.

- If they are not aligned, push down the lever until it is in contact with the base of the brew group (Fig. 23).
- 2 Make sure that the yellow locking hook on the other side of the brew group is in the correct position.
 - To position the hook correctly, push it upwards until it is in uppermost position (Fig. 25).
- 3 Place back the coffee residues drawer.
- 4 Slide the brew group back into the machine along the guiding rails on the sides until it locks into position with a click. Do not press the PUSH button.
- 5 Place back the drip tray with the coffee grounds container.

Cleaning and maintenance

Regular cleaning and maintenance keeps your machine in top condition and ensures good-tasting coffee for a long time, a steady coffee flow and a perfect milk froth.

Consult the table on when and how to clean all detachable parts of the machine. You can find more detailed information and video instructions on www.philips.com/coffee-care.

Cleaning table

Part description	When to clean	How to clean
Brew group	Weekly	Remove the brew group and rinse it under the tap (see 'Cleaning the brew group under the tap').
	Monthly	Clean the brew group with the Philips coffee oil remover tablet (see 'Cleaning the brew group with the coffee oil remover tablets'). Go to www.philips.com/coffee-care for detailed video instructions.
Lubrication of the brew group	Depending on the type of usage. Consult the lubrication table (see 'Lubricating the brew group').	Lubricate the brew group with the Philips grease. Go to www.philips.com/coffee-care for detailed video instructions.
Classic milk frother	After every use	Rinse with fresh water (see 'Daily cleaning of classic milk frother')
	Weekly	Disassemble the classic milk frother and clean all parts under the tap (see 'Weekly cleaning of classic milk frother and steam wand')
Drip tray	Empty the drip tray as soon as the red 'drip tray full' indicator pops up through the drip tray. Clean the drip tray when it suits you.	Remove the drip tray and rinse it under the tap with some washing-up liquid.
Coffee grounds container	Empty the coffee grounds container when prompted by the machine. Clean it when it suits you.	Remove the coffee grounds container while the machine is switched on and rinse it under the tap with some washing-up liquid.
Water tank	When it suits you.	Rinse the water tank under the tap

Part description	When to clean	How to clean
Coffee funnel	Check the coffee funnel weekly to see if it is clogged.	Unplug the machine and remove the brew group. Open the lid of the pre-ground coffee compartment and insert the spoon handle into the coffee funnel. Move the handle up and down until the clogged ground coffee falls down (Fig. 26). Go to www.philips.com/coffee-care for detailed video instructions.
Espresso stand	Daily	Empty the espresso stand and clean it under the tap or in the dishwasher.

Tip: There is a cleaning calendar on the last page of this user manual. Write down the dates on which you have performed a cleaning action.

Cleaning the brew group

Regular cleaning of the brew group prevents coffee residues from clogging up the internal circuits. Visit www.philips.com/coffee-care for support videos on how to remove, insert and clean the brew group.

Cleaning the brew group under the tap

- 1 Remove the brew group and the coffee residues drawer.
- 2 Rinse the coffee residues drawer and the brew group thoroughly with water. Carefully clean the upper filter (Fig. 24) of the brew group.
- 3 Let the brew group air-dry before you place it back. Do not dry the brew group with a cloth to prevent fibers from collecting inside the brew group.

Cleaning the brew group with the coffee oil remover tablets

Only use Phillips Saeco coffee oil remover tablets. Follow the instructions given in the user manual that comes with the coffee oil remover tablets.

Lubricating the brew group

Lubricate the brew group regularly to ensure that the moving parts continue to move smoothly. See the table below for the lubrication frequency. Visit www.philips.com/coffee-care for detailed video instructions.

Usage frequency	Nr of drinks brewed daily	Lubrication frequency
Low	1-5	Every 4 months
Normal	6-10	Every 2 months
Heavy	>10	Every month

Cleaning the classic milk frother

Daily cleaning of classic milk frother

Remove the external part of the classic milk frother and rinse it with fresh water.

Weekly cleaning of classic milk frother and steam wand

- 1 Remove the external part of the classic milk frother and rinse it with fresh water (Fig. 27).
- 2 Remove the upper part of the classic milk frother from the steam wand and rinse it with fresh water (Fig. 28).
- 3 Clean the steam wand with a wet cloth.
- 4 Reassemble all the classic milk frother parts.

Descaling procedure

When the display shows START CALC CLEAN, you need to descale the machine. If you do not descale the machine when this message appears on the display, the machine will eventually stop working properly. In that case, repairs are not covered by the warranty.

Please use Philips descaler only. Under no circumstances should you use a descaler based on sulfuric acid, hydrochloric acid, sulfamic or acetic acid (vinegar) as this may damage the water circuit in your machine and not dissolve the limescale properly. Not using the Philips descaler will void your warranty. Failure to descale the appliance will also void your warranty. You can buy Philips descaling solution in the online shop at www.philips.com/coffee-care.

The descaling procedure lasts 30 minutes and consists of a descaling cycle and a rinsing cycle. You can pause the descaling or rinsing cycle by pressing the escape button. To continue the descaling or rinsing cycle, press the OK button.

Note: Do not remove the brew group during the descaling procedure.

Warning: Do not drink the descaling solution or the water dispensed during the descaling procedure.

- 1 Remove the drip tray and the coffee grounds container, empty and clean them and put them back into place.
- 2 Remove the external part of the classic milk frother.
- 3 Place a large container (1.5 l) under the coffee dispensing spout and the classic milk frother.
- 4 When the display shows START CALC CLEAN (Fig. 29), press the OK button to start the descaling procedure. Remove the hot water dispensing spout if present.

The display reminds you that you have to remove the AquaClean filter (Fig. 30).

Note: You can press the escape button to skip descaling. If you want to start the descaling procedure later, press the MENU button, select MENU and scroll to select DESCALING. Press OK to confirm.

- 5 Pour the descaling solution into the water tank. Fill the water tank with fresh water up to the CALC CLEAN level indication (Fig. 31). Place the water tank back into the machine. Press the OK button to confirm.
 - The first phase of the descaling procedure starts. The machine starts dispensing the descaling solution at intervals.
 - The display shows the descaling icon, the phase indication and the duration. This first phase takes 20 minutes.
- 6 Let the machine dispense the descaling solution until the water tank is empty.
- 7 Remove the water tank and rinse it.
- 8 Fill the water tank with fresh water up to the CALC CLEAN level indication. Place the water tank back in the machine and press OK.
- 9 Remove and empty the container and place it back under the coffee dispensing spout. Press OK to confirm.

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- 10** The second phase of the descaling procedure starts, which is the rinsing cycle. This phase takes 3 minutes. The display shows the rinsing icon and the duration of the phase.

Note: If the water tank is not filled up to the CALC CLEAN level, the machine may require another rinsing cycle.

- 11** Wait until the machine stops dispensing water. The descaling procedure is finished when the tick appears on the display.
- 12** Press the OK button to exit the descaling procedure. The machine starts heating up and performs the automatic rinsing cycle.
- 13** Remove and empty the container.
- 14** Clean the classic milk frother after descaling (see 'Weekly cleaning of classic milk frother and steam wand').
- 15** Clean the brew group (see 'Cleaning the brew group under the tap').
- 16** Install a new AquaClean filter in the water tank.

Tip: Using the AquaClean filter reduces the need for descaling!

What to do if the descaling procedure is interrupted

You can exit the descaling procedure by pressing the on/off button on the control panel. If the descaling procedure is interrupted before it is completely finished, do the following:

- 1 Empty and rinse the water tank thoroughly.
- 2 Fill the water tank with fresh water up to the CALC CLEAN level indication and switch the machine back on. The machine will heat up and perform an automatic rinsing cycle.
- 3 Before brewing any drinks, perform a manual rinsing cycle. To perform a manual rinsing cycle, first dispense half a water tank of hot water and then brew 2 cups of pre-ground coffee without adding ground coffee.

Note: If the descaling procedure was not completed, the machine will require another descaling procedure as soon as possible.

Warning icons and error codes

Meaning of the warning icons



Fill the water tank with fresh water to the MAX level indication.



The brew group is blocked by coffee powder. Clean the brew group.



The bean hopper is empty. Put new coffee beans in the bean hopper.



Insert the drip tray and close the service door.



The brew group is not in the machine or it is not inserted correctly. Insert the brew group.



If the display shows an error code, check section 'Meaning of the error codes' to see what the code on the display means and what you can do. The machine cannot be used when this icon is on the display.



The coffee grounds container is full. Make sure the machine is switched on. Then remove and empty the coffee grounds container.



There is air in the machine, place a cup under the hot water spout and select Ok to start priming.

Meaning of error codes

Below you find a list of the error codes showing problems that you can solve yourself. Video instructions are available on www.philips.com/coffee-care. If another error code appears, please contact the Philips Consumer Care Center in your country. For contact details, see the warranty leaflet.

Error code	Problem	Possible solution
01	The coffee funnel is blocked by ground coffee or a foreign object.	Switch off the machine and unplug it. Remove the brew group. Then open the lid of the pre-ground coffee compartment. Insert the spoon handle and move it up and down to make clogged ground coffee fall down (Fig. 26). If a foreign object is blocking the coffee funnel, remove it. Visit www.philips.com/coffee-care for detailed video instructions
03	The brew group is dirty or not well-greased.	Switch off the machine with the main switch. Rinse the brew group with fresh water, let it air-dry and then lubricate it (see 'Lubricating the brew group'). Consult chapter 'Cleaning the brew group' or visit www.philips.com/coffee-care for detailed video instructions. Then switch the machine on again.
04	The brew group is not positioned correctly.	Switch off the machine with the main switch. Remove the brew group and reinsert it. Make sure that the brew group is in the correct position before you insert it. Consult chapter 'Handling the brew group' or visit www.philips.com/coffee-care for detailed video instructions. Then switch the machine on again.
05	There is air in the water circuit.	Restart the machine by switching it off and on again with the main switch. If this works, dispense 2-3 cups of hot water. Descale the machine if you have not done so for a longer period of time.
	The AquaClean filter was not prepared properly before installation or it is clogged.	Remove the AquaClean filter and try again to brew a coffee. If this works, make sure that the AquaClean filter is prepared properly before you place it back (see 'Preparing the AquaClean filter for activation'). Put the AquaClean filter back into the water tank. If this still does not work, the filter is clogged and needs to be replaced.
14	The machine is overheated.	Switch the machine off and switch it back on again after 30 minutes.

Ordering accessories

To clean and descale the machine, only use the Philips maintenance products. These products can be purchased from your local retailer, from the authorized service centers or online at www.shop.philips.com/service. To find a full list of spare parts online, enter the model number of your machine. You can find the model number on the inside of the service door.

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Maintenance products and type numbers:

- Descaling solution CA6700
- AquaClean filter CA6903
- Brew group grease HD5061
- Coffee oil remover tablets CA6704
- Milk circuit cleaner CA6705
- Maintenance kit CA6707

Troubleshooting

This chapter summarizes the most common problems you could encounter with the machine. Support videos and a complete list of frequently asked questions are available on www.philips.com/coffee-care. If you are unable to solve the problem, contact the Consumer Care Center in your country. For contact details, see the warranty leaflet.

Problem	Cause	Solution
The drip tray fills up quickly.	This is normal. The machine uses water to rinse the internal circuit and brew group. Some water flows through the internal system directly into the drip tray.	Empty the drip tray when the 'drip tray full' indicator pops up through the drip tray cover.
		Place the espresso stand under the dispensing spout to collect rinsing water.
The machine is in DEMO mode.	You pressed the standby button for more than 8 seconds.	Switch the machine off and then on again with the main switch on the back of the machine.
The 'coffee grounds container full' icon remains displayed.	You emptied the coffee grounds container while the machine was switched off.	Always empty the coffee grounds container while the machine is switched on. If you empty the coffee grounds container when the machine is switched off, the coffee cycle counter is not reset.
	You placed back the coffee grounds container too early.	Do not place back the coffee grounds container until the screen prompts you to put it back.
I cannot remove the brew group.	The brew group is not in the correct position.	Reset the machine in the following way: place back the drip tray and the coffee grounds container. Then close the service door and switch the machine off and back on again. Try again to remove the brew group.
	You have not removed the coffee grounds container.	Remove the coffee grounds container before you remove the brew group.

Problem	Cause	Solution
I cannot insert the brew group.	The brew group is not in the correct position.	Reset the machine in the following way: place back the drip tray and the coffee grounds container. Leave the brew group out. Close the service door and switch the machine on and off. Then put the brew group in the correct position and reinsert it into in the machine.
	The machine is still in the descaling procedure.	You cannot remove the brew group when the descaling procedure is in progress. First complete the descaling procedure and then remove the brew group.
The coffee is watery.	The grinder is set to a too coarse setting.	Set the grinder to a finer (lower) setting.
	The coffee exit duct is clogged.	Clean the coffee exit duct with the spoon handle. Then switch the machine off and on again.
	The machine is performing its self-adjustment procedure.	Brew a few cups of coffee.
	The brew group is dirty or needs to be lubricated.	Clean and lubricate the brew group.
The coffee is not hot enough.	The cups you use are cold.	Preheat the cups by rinsing them with hot water.
	The temperature is set too low. Check the menu settings.	Set the temperature to 'high' in the menu.
	You added milk.	Whether the milk you add is warm or cold, it always decreases the temperature of the coffee to some extent.
Coffee is leaking from the coffee dispensing spout.	The coffee dispensing spout is clogged.	Clean the coffee dispensing spout and its holes with a pipe cleaner.
	The coffee exit duct is clogged	Clean the coffee exit duct with the handle of the measuring spoon or a spoon handle. Then switch the appliance off and on again.
Coffee does not come out or coffee comes out slowly.	The AquaClean filter was not prepared properly for installation or it is clogged.	Remove the AquaClean filter and try to brew a coffee again. If this works, make sure the AquaClean filter is prepared properly before you place it back. Place back the prepared filter. If this still does not work, the filter is clogged and needs to be replaced.

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Problem	Cause	Solution
	The grinder is set to a too fine setting.	Set the grinder to a coarser (higher) setting.
	The brew group is dirty.	Clean the brew group.
	The coffee dispensing spout is dirty.	Clean the coffee dispensing spout and its holes with a needle.
	The machine circuit is blocked by limescale.	Descale the machine.
The frothed milk is too cold.	The classic milk frother is dirty or not assembled correctly.	Clean the classic milk frother and make sure it is correctly assembled.
	The type of milk used is not suitable for frothing.	Different types of milk result in different amounts of froth and different froth qualities. We have tested the following milk types which proved to deliver a good milk froth result: semi-skimmed or full-fat cow's milk, soy milk and lactose-free milk. Other types of milk have not been tested and may result in a small amount of milk froth.
The coffee is splashing.	The distance between cup and spout is too large.	Place the espresso stand on the drip tray, under the spout.
The machine seems to be leaking.	The machine uses water to rinse the internal circuit and brew group. Some water flows through the internal system directly into the drip tray.	Empty the drip tray when the 'drip tray full' indicator pops up through the drip tray cover. Place the espresso stand under the dispensing spout to collect rinsing water.
	The drip tray is too full and has overflowed which makes it look like the machine is leaking.	Empty the drip tray when the 'drip tray full' indicator pops up through the drip tray cover. Place the espresso stand under the dispensing spout to collect rinsing water.
	The machine is not placed on a horizontal surface.	Place the machine on a horizontal surface so that the 'drip tray full' indicator works properly.
I cannot activate the AquaClean filter and the machine asks for descaling.	The filter has not been replaced in time after the AquaClean filter icon flashed and the capacity dropped to 0%.	Descale your machine first and then install the AquaClean filter.
	You did not install the AquaClean filter during first installation, but after having brewed approx. 25 coffees (based on 100ml cups). The machine has to be completely limescale-free before you install the AquaClean filter.	First descale the machine and then install a new AquaClean filter. After descaling, the filter counter is reset to 0/8. Always confirm filter activation in the machine menu. Also do this after filter replacement.

Problem	Cause	Solution
The new water filter does not fit.	You are trying to install another filter than the AquaClean filter.	Only the AquaClean filter fits into the machine.
The machine is making a noise.	It is normal that your machine makes noise during use.	If the machine starts to make a different kind of noise, clean the brew group and lubricate it (see 'Lubricating the brew group').

Technical specifications

The manufacturer reserves the right to improve the technical specifications of the product. All the preset quantities are approximate.

Description	Value
Housing material	Thermoplastic
Size (w x h x d)	221 x 340 x 430 mm
Weight	7.6 kg
Power cord length	800 - 1200 mm
Control panel	Front
Cup size	up to 152 mm
Water tank	1.8 litres, removable
Coffee bean hopper capacity	250 g
Coffee grounds drawer capacity	15 pucks
Milk carafe capacity	500 ml
Pump pressure	15 bar
Boiler	stainless steel boiler
Safety devices	thermal fuse
Energy saving mode	< 1 Wh
Nominal voltage - Power rating - Power supply	See data on inside of maintenance door

Recycling

- Do not throw away the product with the normal household waste at the end of its life, but hand it in at an official collection point for recycling. By doing this, you help to preserve the environment.
- Follow your country's rules for the separate collection of electrical and electronic products. Correct disposal helps prevent negative consequences for the environment and human health.

Warranty and support

If you need information or support, please visit www.philips.com/coffee-care or read the separate warranty leaflet.

- 该表格中所显示的“有害物质”在产品正常使用情况下不会对人身和环境产生任何伤害。
- 该表格中所显示的“有害物质”及其存在的部件向消费者和回收处理从业者提供相关物质的存在信息，有助于产品废弃时的妥善处理。

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重要安全事项

使用电子产品时，应始终遵循以下基本安全保护措施：

- 1 阅读所有说明。
- 2 不触摸高温物体表面。使用把手或旋钮。
- 3 为防止火灾、触电和人身伤害，不要将电源线、插头或产品浸入水或其他液体中。
- 4 由儿童使用或在儿童附近使用产品时，需格外小心。
- 5 不使用时或清洁产品前，从插座中拔掉插头。在安装或取下部件以及清洁产品前，先让其冷却。
- 6 如果产品的电源线或插头损坏、出现故障或有任何形式的损坏，请勿使用该产品。将产品送往最近的授权服务中心，以便进行检查、修理或调校。
- 7 使用非制造商推荐的配件可能导致火灾、触电或人身伤害。
- 8 请勿在户外使用。
- 9 请勿将电源线悬挂在桌子或台面的边缘，或使其接触高温物体表面。
- 10 不置于热气或电炉上或附近，不置于发热炉具内。
- 11 务必先将电源线插入产品，然后再将电源线插头插入电源插座。要断开电源，将所有控制旋钮转到“关”，然后将插头从电源插座上拔出。
- 12 不将产品用于规定用途以外的其他用途。
- 13 妥善保管说明。

本产品仅限于家用。清洁和用户保养以外的所有维修应由授权的服务中心执行。切勿将咖啡机浸入水中。为减少火灾或触电危险，切勿拆卸咖啡机。咖啡机内没有可由用户维修的部件。维修应仅由授权的维修人员完成。

- 1 检查电压以确保铭牌上标明的电压与您所使用电源的电压相符。
- 2 切勿向水箱内加入温水或热水。只能使用冷水。
- 3 在操作过程中，务必确保您的手和电源线应远离产品的高温部件。
- 4 切勿使用洗涤剂或刺激性清洁剂进行清洁。只能使用蘸水的软布。
- 5 为达到最佳的咖啡口味，应使用纯净水或瓶装水。仍然建议每 2-3 个月定期除垢一次。
- 6 请勿使用焦糖咖啡豆或风味咖啡豆。

电源线说明

- 随附短电源线（或可拆卸式电源线）是为了降低较长电源线发生缠绕或人被电源线绊倒的风险。
- 另外提供了较长的可拆卸式电源线或电源延长线，请谨慎使用。
- 如果使用可拆卸式长电源线或电源延长线：
 - 1 可拆卸式长电源线或电源延长线上标注的电气额定值至少应与产品的电气额定值相同。
 - 2 如果是接地型产品，电源延长线应为接地型 3 线电源线，并且
 - 3 应布置较长的电源线，以使其不会悬垂在台面或桌面上，避免电线被儿童拉出或将人绊倒。

重要安全信息

本咖啡机配备了安全功能。不过，请仔细阅读并遵循安全说明，仅按照这些说明中所述方式使用咖啡机，以避免因使用不当造成意外伤害或损坏。请保留本安全手册，以备日后参考。

警告

概述

- 在将本产品连接电源前，务必检查当地的电压是否与咖啡机所标电压一致。
- 将咖啡机连接至接地电源插座。
- 请勿将电源线悬挂在桌子或台面的边缘上，也不要让其接触高温物体表面。
- 为避免触电危险，切勿将咖啡机、电源插头或电源线浸入水中或任何其它液体中。
- 请勿将液体倒在电源线接头上。
- 为避免烫伤危险，请让各身体部位远离咖啡机产生的热水喷射。
- 请勿触摸高温物体表面。可使用把手和旋钮。
- 通过咖啡机背面的电源开关（如有）关闭咖啡机，并从插座拔下电源插头：
 - 如果发生故障。
 - 如果长时间不使用本产品。
 - 在清洁咖啡机前。
- 拔插头，请勿拉电源线。
- 请勿用湿手触摸电源插头。
- 如果电源插头、电源线或咖啡机本身受损，请勿再使用本咖啡机。
- 请勿对咖啡机或其电源线进行任何修改。
- 为了避免风险，仅飞利浦的授权服务中心才能进行维修。
- 本咖啡机不能由儿童使用。
- 本咖啡机不适用于在肢体、感官或精神能力方面有缺陷或缺少使用经验和知识的人（包括儿童）使用，除非有负责他们安全的人对他们进行与本咖啡机使用有关的监督或指导。
- 不要让儿童对本产品进行清洁和保养。
- 将咖啡机及其线缆放在儿童接触不到的地方。
- 应照看好儿童，确保他们不摆弄咖啡机。
- 切勿将手指或其他物体插入咖啡研磨机。
- 放热水时请当心。出水前可能会喷出少量热水。请等到出水周期结束再取下热水出水口。

警告

概述

- 本咖啡机仅限于普通家用。不得用于商店、办公场所、农场或其他工作环境的员工食堂及类似环境。
- 务必将咖啡机置于水平、稳固的表面上。必须使其保持直立，搬运时也不例外。
- 请勿将咖啡机置于加热盘上或紧挨烤箱、加热器或类似热源放置。
- 仅将烘焙过的咖啡豆放于咖啡豆加料斗中。在咖啡豆加料斗中放入研磨的咖啡、速溶咖啡、生咖啡豆或任何其他物质，可能会损坏咖啡机。
- 待咖啡机冷却后再装入或取出任何部件。使用后，加热表面可能仍有余热。
- 切勿向水箱中注入温水、热水或苏打水，否则可能会损坏水箱和咖啡机。
- 切勿使用钢丝绒、研磨性清洁剂或腐蚀性液体（例如汽油或丙酮）来清洁咖啡机。只能使用蘸水的软布。
- 定期为咖啡机除垢。需要除垢时，咖啡机会予以指示。若不除垢，咖啡机将无法正常工作。这种情况造成的维修不在保修范围之内。
- 请勿将咖啡机置于温度低于 0° C/32° F 的环境。加热系统内剩余的水可能会冻结并导致损坏。
- 如果长时间不使用咖啡机，请倒空水箱中残留的水。水可能会受到污染。每次使用咖啡机时，请使用清水。
- 切勿使用其他制造商生产的或未经飞利浦特别推荐的任何配件或部件。如果您使用了此类配件或部件，本产品的保修将会失效。
- 定期清洁和维护可延长咖啡机的使用寿命，并确保冲煮出品质更好和口味更佳的咖啡。
- 本咖啡机持续暴露于水汽、咖啡和水垢环境中。因此，按照用户手册中所述以及网站上所示的说明，定期清洁和维护本咖啡机非常重要。如果不执行这些清洁和维护过程，咖啡机最终会停止工作。这种情况造成的维修不包含在保修范围之内。
- 请勿用洗碗机清洁冲煮组件，也不要使用洗涤剂或清洁剂进行清洁。这可能导致冲煮组件发生故障并对咖啡口感产生负面影响。
- 不要用布擦干冲煮组件，以免纤维堆积在冲煮组件内。
- 切勿饮用除垢过程中放出的溶液。
- 仅在预研磨咖啡容器放入预研磨咖啡。其他物质和物体可能会严重损坏咖啡机。这种情况造成的维修不在保修范围之内。
- 本咖啡机不应放在柜内使用。

带经典奶泡器的咖啡机

警告

- 为避免烫伤危险，请注意放水前可能会有少量热水喷出。
- 切勿直接用手触摸经典奶泡器，因为它可能会非常烫。仅可使用相应的保护手柄。

警告

- 制作奶泡后，向经典奶泡器中注入少量热水，即可快速清洁奶泡器。然后取下经典奶泡器的外部部件，并用温水进行冲洗。

电磁场 (EMF)

本咖啡机符合所有有关暴露于电磁场的适用标准和法规。

咖啡机概述（图 1）

2	可调节咖啡出水口	17	维护舱门内部（带有联系信息）
3	水箱盖	18	咖啡出口管
4	咖啡豆加料斗盖	19	咖啡残渣盒
5	预研磨咖啡容器盖	20	咖啡粉容器
6	电源开关	21	水盘盖
7	电源线插座	22	浓缩咖啡座托盘
8	维护舱门	23	浓缩咖啡座盖
9	“水盘已满”指示器	24	经典奶泡器
10	水盘	25	水箱
11	水盘释放钮	26	AquaClean 过滤器
12	电线	27	润滑脂软管
13	研磨设置旋钮	28	量勺
14	咖啡豆加料斗盖	29	清洁刷
15	咖啡豆加料斗	30	水质硬度测试条

介绍

飞利浦全自动咖啡机，您值得购买！为了您能充分享受飞利浦提供的支持，请在 www.philips.com/coffee-care 上注册您的产品。

在初次使用本咖啡机前，请仔细阅读本说明书，并妥善保管以供日后参考。

为了帮助您充份使用咖啡机，飞利浦通过 3 种不同的方式提供全面支持：

- 1 单独的首次安装和首次使用快速入门指南。
- 2 本用户手册，其中包含更详细的信息。
- 3 在线支持和影片：扫描首页上的二维码或访问 www.philips.com/coffee-care

注意：本咖啡机使用咖啡进行过测试。虽然经过了认真清洗，仍可能会有咖啡残渣。不过我们保证，本咖啡机是全新的。

首次安装

为了让咖啡机可以投入使用，您需要执行几个简单步骤（例如，注满水回路和激活 AquaClean 滤水器）。单独的快速入门指南中介绍了这些步骤。

要冲煮出最好喝的咖啡，您需要先冲煮 5 杯咖啡来让咖啡机完成自我调整。

咖啡机已经过设置，可将您的咖啡豆煮出最好的味道。因此，在您冲煮 100-150 杯咖啡（大约使用 1 个月）之前，我们建议您不要调整研磨机设置。

请在初次使用 LatteGo 前对其进行彻底清洁。

咖啡机配备了浓缩咖啡座，既可作为杯托，又可用作接盛冲洗水的额外水盘。

AquaClean 滤水器

AquaClean 滤水器可以减少咖啡机中的水垢残留物，提供的过滤水可以保证每杯咖啡的香味和口感。如果您按照机器和本用户手册中的说明使用，8 个 AquaClean 滤水器最多可以冲煮 5000 杯咖啡而无需为咖啡机除垢。每个滤水器可让您轻松畅享 625 杯咖啡，具体取决于所选咖啡种类以及冲洗和清洁频率。

做好 AquaClean 滤水器激活准备

将 AquaClean 滤水器放入水箱之前，您需要做好以下使用准备：

- 1 摇晃滤水器约 5 秒 (图 2)。
- 2 将滤水器头朝下浸入装有冷水的壶中至少 30 秒，等到不再有气泡冒出 (图 3)。
- 3 将滤水器安装至滤水器接口，并尽可能向下按至最低点 (图 4)。

激活 AquaClean 滤水器

每个新的 AquaClean 滤水器在使用前都需要激活。激活 AquaClean 滤水器后，咖啡机将监控 AquaClean 滤水器的过滤能力和已使用的滤水器数量。可通过 3 种方式激活 AquaClean 滤水器。

1. 在首次安装时激活 AquaClean 滤水器

在首次打开咖啡机后，它将引导您完成首次安装步骤（例如，注满水箱、注满水回路和激活 AquaClean 滤水器）。只需按照屏幕上的说明操作即可。

2. 在提示时激活 AquaClean 滤水器

注意：当容量降至 0% 并且过滤器图标快速闪烁时，请尽快更换水清洁 (AquaClean) 过滤器。即使咖啡机尚未指示需要更换，也请至少每 3 个月更换一次水清洁 (AquaClean) 过滤器。

提示：当过滤器容量降至 10% 并且过滤器图标慢速闪烁时，建议您购买新的过滤器。这可以确保在容量降至 0% 时您可以更换过滤器。

- 1 按 菜单 (Menu) 按钮，滚动到 水清洁 (AquaClean) 并按 确定 (OK) 按钮确认。
 - 显示屏上会询问您是否要激活新的滤水器 (图 5)。
- 2 按 确定 按钮确认。
 - 显示屏将自动更新已使用滤水器 (图 6) 的数量。

注意：如果您要在使用了 8 个滤水器后更换 AquaClean 滤水器，则首先需要为咖啡机除垢。按照显示屏上的说明操作。

3. 在任何其他时间激活 AquaClean 滤水器

您可以随时按照下方的说明操作来开始使用 AquaClean 滤水器。

- 1 按 MENU 按钮，选择 MENU 并按 OK 按钮确认。滚动到 AQUACLEAN FILTER。按 OK 按钮 (✓) 确认。
 - 显示屏显示之前已安装的 AquaClean 滤水器数量 (0 到 8 个滤水器 (图 6))。
- 2 选择显示屏上的 ON，按 OK 按钮 (✓) 确认 (图 7)。
 - 显示屏将自动更新已使用 (图 8) 滤水器的数量。
 - 然后会显示“咖啡机就绪”屏幕，上面带有 AquaClean 100% 图标，指示已安装 (图 9) 滤水器。
- 3 放出 2 杯热水 (0.5 l) 以完成激活。将放出的水倒掉。

注意：在某些情况下，咖啡机会指示您需要先为咖啡机除垢，然后才能安装和激活新的 AquaClean 滤水器。这是因为开始使用 AquaClean 滤水器前，必须确保咖啡机中完全没有水垢。请按照屏幕上的说明操作。

测量水质硬度

使用随附的水质硬度试纸设置水质硬度。按 MENU 按钮，选择 MENU 并滚动以选择 WATER HARDNESS。

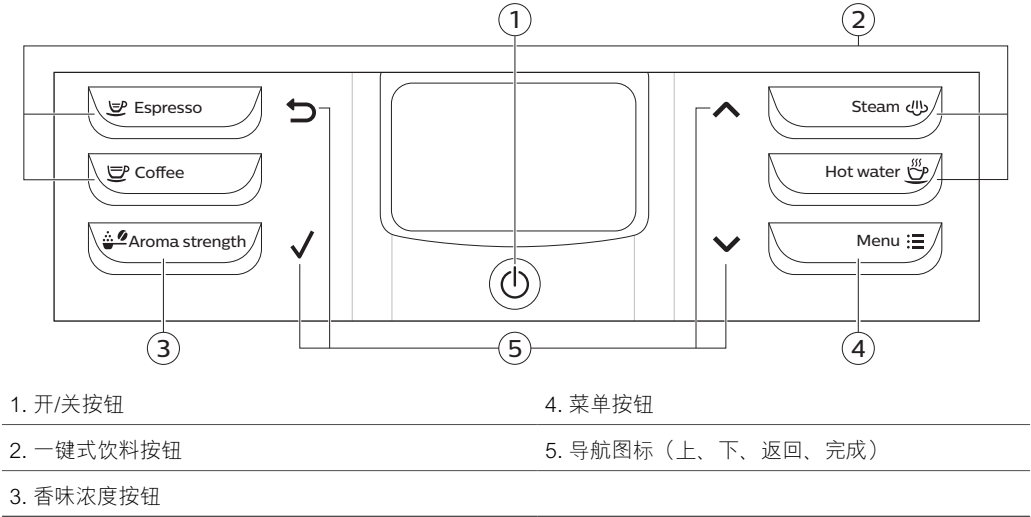
- 1 将水质硬度试纸浸入自来水中 1 秒钟。然后等待 1 分钟。

- 2 检查试纸上变为红色的方块数量。
- 3 选择适当的水质硬度设置并按 OK 按钮确认。

红色方块数:	■■■■■	■■■■■	■■■■■	■■■■■
设定值	1	2	3	4

使用控制面板

您将在下方找到咖啡机控制面板的概述和说明。某些按钮具有双重功能：如果适用，导航图标将显示在显示屏上。使用此图标旁边的按钮可进行选择或确认您的选择。
使用 MENU 按钮可选择其他饮料并更改设置（例如，水质硬度和咖啡温度）。



冲煮饮料

您可通过按某个一键式饮料按钮或通过选择菜单中的其他饮料来选择饮料。

- 如果您想冲煮两杯咖啡，请按选定饮料的“一键式饮料”按钮两次 (图 10)，或通过 MENU 选择咖啡饮料，然后按两次。咖啡机将自动按顺序执行选定饮料的两次研磨周期。您一次只能冲煮两杯咖啡饮料。
- 上下滑动出水口可根据您使用的杯子或玻璃杯的大小调整出水口的高度。
- 当您选择 AMERICANO 时，咖啡机会先流出咖啡，然后流出水。

冲煮咖啡饮料

使用咖啡豆冲煮咖啡

- 1 向水箱中注入自来水，并在咖啡豆加料斗中加入咖啡豆。
- 2 要冲煮咖啡，请按一键式饮料按钮之一。要选择另一种咖啡，请按 MENU 按钮，选择 DRINKS，向下滚动到所需饮料并按 OK 按钮。
- 3 要停止放出咖啡，请按 OK 按钮。

制作奶泡（仅标题）

始终使用直接从冰箱里取出的牛奶以获得最佳口感

注意： 建议您在使用前先冲洗水回路。 按下“蒸汽”按钮将蒸汽释放几秒钟。

- 1 向奶壶中注入 1/3 的冷奶。
- 2 将经典奶泡器插入牛奶中。 按下 STEAM 按钮 (图 13)。
- 3 轻轻摇动奶壶然后上下 (图 14)晃动，即可打出奶泡。
- 4 按“确定”按钮停止制作奶泡。

使用预研磨咖啡冲煮咖啡

- 1 打开盖，将一量勺预研磨咖啡倒入预研磨咖啡容器。 然后合上盖 (图 12)。
- 2 将杯子放在咖啡出水口下方。对于较小的杯子，您可以使用浓缩咖啡座。
- 3 按 香味浓度 (Aroma strength) 按钮并选择预研磨咖啡冲煮功能。按 浓缩咖啡 (Espresso) 按钮。

注意： 使用预研磨咖啡一次只能冲煮一杯咖啡。

倒出热水

热水

- 1 将奶壶放在经典奶泡器下方。
- 2 按下“热水”按钮。 咖啡机开始放出热水。
- 3 要停止放出热水，请按 确定 (OK) 按钮。

对饮料进行个性化定制

调整咖啡量

您可以根据自己的口味和杯子大小调整冲煮咖啡量。 我们建议您使用玻璃杯或具有陶瓷涂层边缘的杯子。

- 1 要调整浓缩咖啡量，请按住 ESPRESSO 按钮直到显示屏显示 MEMO 图标 (图 15)。
 - 咖啡机进入编程阶段并开始冲煮选定饮料。
- 2 当杯中的浓缩咖啡达到所需量时，按 确定 按钮。
 - 显示屏上的勾号显示该按钮已编程： 每次按下时，咖啡机都会冲煮设定的浓缩量。

注意： 要设置咖啡量，请执行相同的程序： 按住相应的饮料按钮，并在杯中饮料达到所需数量时按 OK 按钮。 要调整其他饮料量： 选择饮料，按住 OK 按钮直到显示 MEMO 图标，然后再次按 OK 按钮保存所需量。

调整咖啡浓度

- 要更改咖啡浓度，请按 AROMA STRENGTH 按钮。
- 每当按 AROMA STRENGTH 按钮时，咖啡机都会选择更高的香味浓度设置。 提供了 5 种浓度，1 表示非常淡，5 表示非常浓。 设置 5 后，再次 (图 16)选择就是设置 1。
- 注意： 您还可以使用 AROMA STRENGTH 按钮用预研磨咖啡冲煮咖啡
- 显示屏将显示所选的浓度。 调整咖啡浓度后，在冲煮咖啡时，显示屏会再次显示主菜单并保存所选香味浓度。

调整研磨机设置

您可以使用咖啡豆容器中的研磨设置钮调整研磨机设置。有 5 档不同的研磨设置可供选择。设置的挡位越低，咖啡就越浓。

注意：只有在咖啡机研磨咖啡豆时才能调整研磨设置。您需要先冲煮 2 到 3 杯饮料，然后才能尝到完全不同的味道。

- 警告：为防止损坏研磨机，请勿将研磨设置钮一次转动多档。
- 1 将杯子放在咖啡出水口下方。
 - 2 打开咖啡豆加料斗的盖子。
 - 3 按下 浓缩咖啡 按钮。
 - 4 当研磨机开始研磨时，按下研磨设置钮并将其向左或向右 (图 17)旋转。

取放冲煮组件

有关如何拆卸、插入和清洁冲煮组件的详细视频说明，请转至 www.philips.com/coffee-care。

从咖啡机上取下冲煮组件

- 1 按咖啡机背面的电源开关关闭咖啡机。
- 2 带咖啡粉容器取水盘。
- 3 打开维护舱门 (图 18)。
- 4 按 PUSH 按钮 (图 19)，然后拉动冲煮组件的把手以将其从咖啡机 (图 20)上取下。
- 5 取下咖啡残渣盒 (图 21)。

重新插入冲煮组件

- 在将冲煮组件滑回咖啡机前，请确保它处于正确的位置。
- 1 检查冲煮组件一侧的黄色柱体上的箭头是否与黑色箭头和 N 对准。
 - 如果它们未对准，请向下推操纵杆，直至它触及冲煮组件 (图 23)的底座。
 - 2 确保冲煮组件的另一侧上的黄色锁钩处于正确位置。
 - 要使锁钩正确就位，请将其向上推至最高位置 (图 25)。
 - 3 将咖啡残渣盒放回。
 - 4 将冲煮组件沿着侧面的导槽推回咖啡机内，直至其卡入到位并发出“咔哒”声。请勿按 PUSH 按钮。
 - 5 将水盘和咖啡粉容器放回。

清洁和保养

定期清洁和保养可使您的咖啡机保持最佳状态，并确保长时间供应美味的咖啡、稳定的咖啡流和完美的奶泡。有关咖啡机的所有可拆卸部件的清洁时间和方式，请参阅下表。您可以在 www.philips.com/coffee-care 上找到更详细的信息和视频说明。

清洁表

部件说明	清洁时间	清洁方式
冲煮组件	每周一次	取下冲煮组件，并在水龙头 (请参见 '在水龙头下清洁冲煮组件')下冲洗。

部件说明	清洁时间	清洁方式
	每月一次	用飞利浦咖啡油去除片 (请参见 '使用咖啡油去除片清洁冲煮组件')清洁冲煮组件。请访问 www.philips.com/coffee-care 以了解详细的视频说明。
冲煮组件的润滑	具体取决于使用类型。请查阅润滑表 (请参见 '滑润冲煮组件')。	使用飞利浦润滑脂润滑冲煮组件。请访问 www.philips.com/coffee-care 以了解详细的视频说明。
经典奶泡器	每次使用后	用清水冲洗 (请参阅“每日经典奶泡器清洁操作”)
	每周一次	拆卸经典奶泡器并在水龙头下清洗所有部件 (请参阅“每周奶泡器和蒸汽棒清洁操作”)
水盘	当红色的“水盘已满”指示器弹出水盘时, 请倒空水盘。在适当时候清洁水盘。	取走水盘, 并在水龙头下用少许洗涤剂冲洗水盘。
咖啡粉容器	在咖啡机提示时倒空咖啡粉容器。在适当时候清洁咖啡粉容器。	当咖啡机处于打开状态时取下咖啡粉容器, 并将咖啡粉容器放在水龙头下用少许洗涤剂冲洗。
水箱	在适当时候清洁水箱。	在水龙头下冲洗水箱
咖啡漏斗	每周检查咖啡漏斗一次, 确定它是否已堵塞。	拔掉咖啡机插头并取下冲煮组件。打开预研磨咖啡容器盖, 将勺柄插入咖啡漏斗。上下移动勺柄, 直到堵塞的研磨咖啡落下 (图 26)。请访问 www.philips.com/coffee-care 以了解详细的视频说明。
浓缩咖啡座	每天一次	倒空浓缩咖啡座并在水龙头下或洗碗机中清洁。

提示: 本用户手册的最后一页上提供了清洁日历。记下您进行清洁工作的日期。

清洁冲煮组件

定期清洁冲煮组件可防止咖啡残渣堵塞内部回路。有关如何拆卸、插入和清洁冲煮组件的支持视频, 请访问 www.philips.com/coffee-care。

在水龙头下清洁冲煮组件

- 1 拆下冲煮组件和咖啡残渣盒。
- 2 用水彻底冲洗咖啡残渣盒和冲煮组件。仔细清洁冲煮组件上部的过滤网 (图 24)。
- 3 让冲煮组件晾干, 然后将它放回。请勿用布擦干冲煮组件, 以免纤维堆积在冲煮组件内。

使用咖啡油去除片清洁冲煮组件

只能使用飞利浦 Saeco 咖啡油去除片。请按照咖啡油去除片随附的用户手册中的说明操作。

滑润冲煮组件

定期润滑冲煮组件可确保活动部件持续平稳运行。有关润滑频率, 请见下表。有关详细的视频说明, 请访问 www.philips.com/coffee-care。

使用频率	每日冲煮饮料的数量	润滑频率
低	1-5	每 4 个月
正常	6-10	每 2 个月
高	>10	每月

清洁经典奶泡器。

每日经典奶泡器清洁操作

取下经典奶泡器的外部组件，用清水进行冲洗。

每周奶泡器和蒸汽棒清洁操作

- 1 取下经典奶泡器的外部组件，用清水 (图 27)进行冲洗。
- 2 从蒸汽棒上取下经典奶泡器的上半部分，用清水 (图 28)进行冲洗。
- 3 用湿布清洁蒸汽棒。
- 4 重新组装经典奶泡器的所有部件。

除垢程序

当显示屏显示 开始除垢 (Start Calc Clean) 时，您需要给咖啡机除垢。如果显示屏上显示此消息后您并未给咖啡机除垢，咖啡机最终将无法正常工作。由这种情况造成的维修不包含在保修范围之内。

请仅使用飞利浦除垢剂。在任何情况下都不应使用基于硫酸、盐酸、氨基磺酸或乙酸（醋）的除垢剂，因为这可能损坏咖啡机内的水回路，而且不能完全溶解水垢。不使用飞利浦除垢剂将会使保修失效。没有为本产品除垢也会使保修失效。您可以从在线商店 (www.philips.com/coffee-care) 购买飞利浦除垢溶液。

除垢程序持续 30 分钟，包括一个除垢周期和一个冲洗周期。按 (ESC) 按钮 按钮可以暂停除垢周期或冲洗周期。要继续除垢周期或冲洗周期，请按 确定 (OK) 按钮。

注意：请勿在除垢过程中取出冲煮组件。

警告：不要饮用除垢溶液或设备在除垢过程中排放出来的水。

- 1 取出水盘和咖啡粉容器，倒空并进行清洁，然后将其放回原位。
- 2 取下经典奶泡器的外部组件。
- 3 将一个大容器（1.5 升）放在咖啡出水口和经典奶泡器下方。
- 4 当显示屏上显示 START CALC CLEAN (图 29) 时，按 OK 按钮启动除垢程序。卸下热水出水口（如有）。显示屏会提示您必须取出 AquaClean 滤水器 (图 30)。

注意：您可以按 (ESC) 按钮 按钮跳过除垢。如果稍后要启动除垢程序，请按 菜单 (Menu) 按钮，选择 菜单 (Menu) 并滚动选择 除垢 (Descaling)。按 确定 (OK) 确认。

- 5 将除垢溶液倒入水箱中。向水箱中加入清水，直至达到 CALC CLEAN 水位标示 (图 31)。将水箱放回咖啡机内。按“确定”按钮确认。
 - 除垢程序的第一个阶段启动。咖啡机开始陆续放出除垢溶液。
 - 显示屏显示除垢图标、阶段指示和持续时间。第一个阶段需要 20 分钟。
- 6 让咖啡机放出除垢溶液，直到水箱放空。
- 7 取出水箱并进行冲洗。
- 8 向水箱中注入清水，直至 除垢 水位标示处。将水箱放回咖啡机并按 确定。

- 9 取出容器并倒空，然后放回咖啡出水口的下方。按 **确定** 确认。
- 10 除垢程序的第二个阶段冲洗周期启动。这个阶段需要 3 分钟。显示屏显示冲洗图标和该阶段的持续时间。

注意： 如果水箱中注入的水没到 除垢 水位标示处，咖啡机可能需要另一个冲洗周期。

- 11 等待直到咖啡机停止出水。除垢程序完成，显示屏上显示勾号。
- 12 按“确定”按钮退出除垢程序。咖啡机开始加热，并执行自动冲洗周期。
- 13 取出并倒空容器。
- 14 在除垢 (请参见 ‘每周奶泡器和蒸汽棒清洁操作 ’)后清洁经典奶泡器。
- 15 清洁冲煮组件 (请参见 ‘在水龙头下清洁冲煮组件’)
- 16 在水箱中安装一个新的 水清洁 (AquaClean) 过滤器。

提示： 使用 水清洁 (AquaClean) 过滤器可减少除垢需求！

除垢程序中断时采取的操作

您可以通过按控制面板上的开/关按钮退出除垢程序。如果除垢程序在彻底完成前被中断，请执行以下操作：

- 1 倒空净水箱，并用水彻底冲洗。
- 2 向水箱中加入清水，直至达到 CALC CLEAN 水位标示，然后重新打开咖啡机。咖啡机会加热，并执行自动冲洗周期。
- 3 在冲煮任何饮料前，执行手动冲洗周期。要执行手动冲洗周期，先将水箱的热水放出一半，然后在不加研磨咖啡的情况下冲煮 2 杯预研磨咖啡。

注意： 如果除垢程序未完成，需要尽快对咖啡机执行另一次除垢程序。

警告图标和错误代码

警告图标的含义

	向水箱中注入清水，直至达 最高 水位标示处。		冲煮组件被咖啡粉末阻塞。清洁 冲煮组件。
	咖啡豆加料斗已空。请将新咖啡豆放于咖啡豆加料斗中。		请插入水盘并关闭维护舱门。
	冲煮组件不在咖啡机中或未正确插入。插入冲煮组件。		如果显示屏上显示错误代码，请查看“错误代码含义”章节，了解显示屏上代码的含义及可采取的措施。当显示屏上显示此图标时，咖啡机不能使用。
	表示咖啡粉容器已满。确保咖啡机已打开。然后取下咖啡粉容器并将其清空。		咖啡机内有空气，请将杯子放在热水出水口下并选择 OK 以开始装水。

错误代码含义

您将在下方找到错误代码（指明您可自行解决的问题）的列表。www.philips.com/coffee-care 上提供了视频说明。如果出现其他错误代码，请联系您所在国家/地区的飞利浦客户服务中心。有关联系详细信息，请参阅保修卡。

错误代码	问题	可能的解决方案
01	研磨咖啡或异物堵住了咖啡漏斗。	关闭咖啡机并拔下咖啡漏斗。拆下冲煮组件。然后打开预研磨咖啡容器盖。插入勺柄并上下移动它，以使堵塞的研磨咖啡落下 (图 26)。如果异物堵住咖啡漏斗，请取出异物。有关 详细视频说明 ，请访问 www.philips.com/coffee-care
03	冲煮组件变脏或不够润滑。	请用电源开关将咖啡机关闭。用清水冲洗冲煮组件，让它晾干，然后为冲煮组件润滑 (请参见 '润滑冲煮组件')。有关详细视频说明，请参阅 “清洁冲煮组件”一章 ，或访问 www.philips.com/coffee-care 。然后重新打开咖啡机。
04	冲煮组件的位置不正确。	请用电源开关将咖啡机关闭。拆下冲煮组件，然后将其重新插入。在插入冲煮组件之前，确保它处于正确位置。有关详细视频说明，请参阅 “取放冲煮组件”一章 ，或访问 www.philips.com/coffee-care 。然后重新打开咖啡机。
05	水回路中有空气。	关闭电源开关然后再次打开以重新启动咖啡机。如果这样做有效，请放出 2-3 杯热水。如果您较长时间内还未解决此问题，请为咖啡机除垢。
	AquaClean 滤水器在安装前未妥善准备或已堵塞。	拆下 AquaClean 滤水器，然后尝试再冲煮一杯咖啡。如果这样做有效，请确保妥善准备好 AquaClean 滤水器后，再将其放回 (请参见 '做好 AquaClean 滤水器激活准备')。将 AquaClean 滤水器放回水箱。如果这样做仍不起作用，则表示过滤网已堵塞，需要更换。
14	咖啡机过热。	关闭咖啡机并在 30 分钟后重新打开。

订购配件

要清洁咖啡机并为其除垢，请仅使用飞利浦维护产品。您可以从当地的零售商处、授权的服务中心处或线上（在 www.shop.philips.com/service 上）购买这些产品。要在线查找备件的完整列表，请选择您的咖啡机的型号。您可以在维护舱门内找到型号。

保养用品和型号：

- 除垢溶液 CA6700
- AquaClean 滤水器 CA6903
- 冲煮组件润滑脂 HD5061
- 咖啡油去除片 CA6704
- 牛奶回路清洁剂 CA6705
- 保养套件 CA6707

故障处理方法

本章汇总了使用咖啡机时最常遇到的问题。www.philips.com/coffee-care 上提供了支持视频和常见问题的完整列表。如果您无法解决问题，请联系您所在国家/地区的飞利浦客户服务中心。有关联系详细信息，请参阅保修卡。

问题	原因	解决方法
水盘会迅速注满。	这是正常现象。咖啡机用水冲洗内部回路和冲煮组件。一部分水通过内部系统直接流入水盘。	当“水盘已满”指示器弹出水盘盖时，请倒空水盘。

问题	原因	解决方法
		将浓缩咖啡座放在出水口下方来接盛冲洗水。
咖啡机处于 DEMO 模式。	按下待机按钮 8 秒以上。	用咖啡机背面的电源开关关闭咖啡机并重新打开。
“咖啡粉容器已满”图标一直显示。	您在咖啡机关闭时清空了咖啡粉容器。	请始终在咖啡机打开时倒空咖啡粉容器。如果在咖啡机关闭时清空了咖啡粉容器，咖啡周期计数器不会重置。
	放回咖啡粉容器的时间过早。	请在屏幕信息提示您放回咖啡粉容器时再将其放回。
无法取出冲煮组件。	冲煮组件的位置不正确。	按以下方式重置咖啡机：放回水盘和咖啡粉容器。然后关闭维护舱门，然后关闭并重新打开咖啡机。再次尝试取出冲煮组件。
	未拆下咖啡粉容器。	拆下冲煮组件前先取出咖啡粉容器。
无法插入冲煮组件。	冲煮组件的位置不正确。	按以下方式重置咖啡机：放回水盘和咖啡粉容器。请勿安装冲煮组件。关闭维护舱门，并重新打开咖啡机，然后再关闭。然后将冲煮组件放入正确位置，并将其重新插入咖啡机中。
	咖啡机仍处于除垢程序中。	如果除垢程序正在进行中，则无法取出冲煮组件。请首先完成除垢程序，然后取出冲煮组件。
咖啡太淡。	研磨机的研磨度设置为太粗。	将研磨机的研磨度设定为较细（较低）设置。
	咖啡出口管堵塞。	用勺柄清洁咖啡出口管。然后关闭并重新打开咖啡机。
	咖啡机在执行自动调整程序。	冲煮几杯咖啡。
	冲煮组件变脏或需要润滑。	清洁和润滑冲煮组件。
咖啡不够热。	使用的杯子是冷的。	通过用热水冲洗来预热杯子。
	设定的温度太低。检查菜单设置。	在菜单中将温度设定为“高”。
	您添加了牛奶。	无论您加入了热牛奶还是冷牛奶，都始终会在一定程度上降低咖啡的温度。
咖啡出水口漏咖啡。	咖啡出水口阻塞。	使用管道清洁剂清洁咖啡出水口及相应的孔。
	咖啡出口管堵塞	用量匙手柄或勺柄清洁咖啡出口管。然后关闭并重新打开设备。

问题	原因	解决方法
咖啡未流出或咖啡流速较慢。	AquaClean 滤水器未做好妥善的安装准备或已堵塞。	取出 AquaClean 滤水器，然后试着再冲煮一杯咖啡。如果这样做有效，请确保妥善准备好 AquaClean 滤水器后，再将其装回。将准备好的滤水器装回。如果这样做仍不起作用，则表示过滤网已堵塞，需要更换。
	研磨机的研磨度设置为太细。	将研磨机的研磨度设定为较粗（较高）设置。
	冲煮组件脏了。	清洁冲煮组件。
	咖啡出水口脏了。	用针清洁咖啡出水口及其孔。
	水垢堵塞了咖啡机回路。	为咖啡机除垢。
奶泡太冷了。	经典奶泡器脏了或组装不正确。	清洁经典奶泡器并确保其组装正确。
	所用牛奶类型不适于制作牛奶泡沫。	起泡数量和起泡质量因牛奶种类而异。我们测试了以下种类的牛奶，证实这些牛奶可以达到令人满意的牛奶泡沫效果：半脱脂或全脂牛奶、豆奶和无乳糖牛奶。其他种类的牛奶未进行测试，产生的奶泡量可能较少。
咖啡飞溅。	杯子与出水口的距离太远。	将浓缩咖啡座放在出水口下的水盘上。
咖啡机似乎泄漏。	咖啡机用水冲洗内部回路和冲煮组件。一部分水通过内部系统直接流入水盘。	当“水盘已满”指示器弹出水盘盖时，请倒空水盘。将浓缩咖啡座放在出水口下方来接盛冲洗水。
	水盘太满并且已溢出，这看起来就像咖啡机发生了泄漏。	当“水盘已满”指示器弹出水盘盖时，请倒空水盘。将浓缩咖啡座放在出水口下方来接盛冲洗水。
	咖啡机没有放在水平面上。	将咖啡机放在水平面上，以便“水盘已满”压力计正常工作。
无法激活 AquaClean 滤水器，并且咖啡机要求除垢。	当 AquaClean 滤水器图标闪烁并且性能降至 0% 之后，未及时更换滤水器。	请先为咖啡机除垢，再安装 AquaClean 滤水器。
	首次安装时没有安装 AquaClean 滤水器，而是在冲煮了约 25 杯（每杯 100 毫升）咖啡后才进行安装。安装 AquaClean 滤水器前必须确保咖啡机中完全没有水垢。	请先为咖啡机除垢，然后再安装一个新的 AquaClean 滤水器。除垢后，滤水器计数器会重置为 0/8。请始终在咖啡机菜单中确认激活滤水器。更换滤水器后也是如此。
新的滤水器无法装入。	您正尝试安装的滤水器不是 AquaClean 滤水器。	仅 AquaClean 滤水器适合此咖啡机。
咖啡机发出噪音。	咖啡机在使用过程中发出噪音属于正常现象。	如果咖啡机开始发出另一种噪音，请清洁冲煮组件并为其润滑（请参见“润滑冲煮组件”）。

技术规格

制造商保留改进产品技术规格的权利。 所有预设份量均为近似值。

描述	值
外壳材料	热塑
尺寸（宽 x 高 x 深）	221 x 340 x 430 毫米
重量	7.6 千克
电源线长度	800 - 1200 毫米
控制面板	正面
杯大小	最多 152 毫米
水箱	1.8 升，可分离式
咖啡豆加料斗容量	250 克
咖啡粉盒容量	15 勺
奶瓶容量	500 毫升
泵压	15 巴
加热器	不锈钢加热器
安全装置	热熔丝
环保节能模式	< 1 Wh
额定电压 - 额定功率 - 电源	请参阅维护舱门内的数据

回收

- 弃置本产品时，请不要将其与一般生活垃圾放在一起，应将其交给政府指定的回收中心。这样做将有利于环保。
- 请遵守您所在国家/地区的电器和电子产品专门回收规定。正确处置废弃产品有助于避免对环境和人类健康造成不良后果。

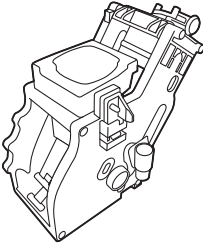
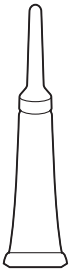
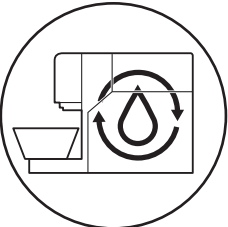

保修和支持

如需信息或支持，请访问，请访问 www.philips.com/coffee-care 或阅读单独的保修卡。

产品中有害物质的名称及含量

产品中有害物质的名称及含量						
部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr (VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
印刷电路板	X	O	O	O	O	O
电源线插头	X	O	O	O	O	O
分配电机螺丝	X	O	O	O	O	O
齿轮金属棒	X	O	O	O	O	O
本表格依据 SJ/T 11364 的规定编制。						
O: 表示该有害物质在该部件所有均质材料中的含量均在GB/T 26572规定的限量要求以下。						
X: 表示该有害物质至少在该部件的某一均质材料中的含量超出GB/T 26572规定的限量要求。						

- 该表格中所显示的“有害物质”在产品正常使用情况下不会对人身和环境产生任何伤害。
- 该表格中所显示的“有害物质”及其存在的部件向消费者和回收处理从业者提供相关物质的存在信息，有助于产品废弃时的妥善处理。

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